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Form PTO-1390US DEPARTMENT OF COMMERCE PATENT AND TRADEMARK OFFICE
(Rev. 5-93)

**TRANSMITTAL LETTER TO THE UNITED STATES
DESIGNATED/ELECTED OFFICE (DO/EO/US)
CONCERNING A FILING UNDER 35 U.S.C. 371**

ATTORNEY'S DOCKET NO **C 2065 PCT/US**

U S APPLICATION NO (if known sec 17 CFR 1.5)

10/088340

INTERNATIONAL APPLICATION NO
PCT/EP00/08687

INTERNATIONAL FILING DATE
September 6, 2000

PRIORITY DATE CLAIMED
September 15, 1999

TITLE OF INVENTION
DETERGENT TABLETS

APPLICANT(S) FOR DO/EO/US
Manfred Weuthen and Bernd Fabry

Applicant herewith submits to the United States Designated/Elected Office (EO/DO/US) the following items and other information:

1. ☒ This is a **FIRST** submission of items concerning a filing under 35 U.S.C. 371.
2. ☐ This is a **SECOND** or **SUBSEQUENT** submission of items concerning a filing under 35 U.S.C. 371.
3. ☐ This express request to begin national examination procedures (35 U.S.C. 371(f)) at any time rather than delay examination until the expiration of the applicable time limit set in 35 U.S.C. 371(b) and PCT Articles 22 and 39 (1).
4. ☒ A proper Demand for International Preliminary Examination was made by the 19th month from the earliest claimed priority date.
5. ☒ A copy of the International Application as filed (35 U.S.C. 371(c)(2))
 - a. ☐ is transmitted herewith (required only if not transmitted by the International Bureau).
 - b. ☒ has been transmitted by the International Bureau
 - c. ☐ is not required, as the application was filed in the United States Receiving Office (RO/US)
6. ☒ A translation of the International Application into English (35 U.S.C. 371(c)(2)).
7. ☒ Amendments to the claims of the International Application under PCT Article 19 (35 U.S.C. 371(c)(3))
 - a. ☐ are transmitted herewith (required only if not transmitted by the International Bureau)
 - b. ☐ have been transmitted by the International Bureau
 - c. ☐ have not been made, however, the time limit for making such amendments has NOT expired
 - d. ☒ have not been made and will not be made.
8. ☐ A translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371(c)(3))
9. ☒ An oath or declaration of the inventor(s) (35 U.S.C. 371(c)(4)). (UNEXECUTED)
10. ☐ A translation of the annexes to the International Preliminary Examination Report under PCT Article 36 (35 U.S.C. 371(c)(5)).

Items 11. to 16. below concern other document(s) or information included:

11. ☐ An Information Disclosure Statement under 37 CFR 1.97 and 1.98.
12. ☐ An assignment document for recording. A separate cover sheet in compliance with 37 CFR 3.28 and 3.31 is included.
13. ☒ A FIRST preliminary amendment
☐ A SECOND or SUBSEQUENT preliminary amendment.
14. ☐ A substitute specification
15. ☐ A change of power of attorney and/or address letter
16. ☐ Other items or information..

"Express Mail" mailing label number EL780370545US

U.S. Application No. (If known see CFR 1.30) <div style="font-size: 24pt; font-weight: bold; margin-top: 10px;">10/088340</div>		INTERNATIONAL APPLICATION NO. PCT/EP00/08687		ATTORNEY'S DOCKET NUMBER C 2065 PCT/US	
17. ■ The following fees are submitted: Basic National Fee (37 CFR 1.492(a)(1)-(5)): Search Report has been prepared by the EPO or JPO..... \$890.00 International preliminary examination fee paid to USPTO (37CFR 1.482) \$690.00 No international preliminary examination fee paid to USPTO (37 CFR 1.482) but international search fee paid to USPTO (37CFR 1.445(a)(2))... \$760.00 Neither international preliminary examination fee (37CFR 1.482) nor international search fee (37 CFR 1.445(a)(2)) paid to USPTO \$1000.00 International preliminary examination fee paid to USPTO (37CFR 1.482) and all claims satisfied provisions of PCT Article 33(2)-(4) \$96.00 <div style="text-align: right; font-weight: bold;">ENTER APPROPRIATE BASIC FEE AMOUNT =</div>				<div style="text-align: center; font-weight: bold; font-size: 10pt;">CALCULATIONS PTO USE ONLY</div>	
				\$	890 00
Surcharge of \$130.00 for furnishing the oath or declaration later than <input type="checkbox"/> 20 <input type="checkbox"/> 30 months from the earliest claimed priority date 37 (CFR 1.492(e)).				\$	
Claims	Number filed	Number Extra	Rate		
Total Claims	20 - 20 =	0	X 18.00	\$	0 00
Independent Claims	2 - 3 =	0	X 84.00	\$	0 00
Multiple dependent claims (s)(if applicable)		0	+ 260.00	\$	0 00
TOTAL OF ABOVE CALCULATIONS =				\$	890 00
Reduction by 1/2 for filing by small entity, if applicable. Verified Small Entity statement must also be filed. (Note 37 CFR 1.9, 1.27, 1.28)				\$	
SUBTOTAL =				\$	890 00
Processing fee of \$130.00 for furnishing the English translation later the <input type="checkbox"/> 20 <input type="checkbox"/> 30 months from the earliest claimed priority date (37CFR 1.492(f))..... +				\$	
TOTAL NATIONAL FEE =				\$	890 00
Fee for recording the enclosed assignment (37 CFR 1.21(h)) The assignment must be accompanied by an appropriate cover sheet (37 CFR 3.28, 3.31) \$40.00 per property +				\$	
TOTAL FEES ENCLOSED =				\$	890 00
				Amount to be. refunded	\$-----
				charged	890.00
a. <input type="checkbox"/> A check in the amount of \$_____ to cover the above fees is enclosed. b. ■ Please charge my Deposit Account No. <u>50-1177</u> in the amount of \$ 890.00 to cover the above fees. A triplicate copy of this sheet is enclosed Order No. <u>02-0133</u> . c. ■ The Assistant Commissioner is hereby authorized to charge any additional fees which may be required, or credit any overpayment to Deposit Account No. <u>50-1177</u> . A triplicate copy of this sheet is enclosed. NOTE: Where an appropriate time limit under 37 CFR 1.494 or 1.495 has not been met, a petition to revive (37 CFR 1.137 (a) or (b)) must be filed and granted to restore the application to pending status. <div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> SEND ALL CORRESPONDENCE TO Cognis Corporation, Law Dept. 2500 Renaissance Blvd., Ste. 200 Gulph Mills, PA 19406 </div> <div style="width: 45%; text-align: right;"> <div style="font-size: 24pt; font-weight: bold; margin-bottom: 10px;">SIGNATURE</div> <div style="font-size: 12pt; margin-bottom: 5px;">Steven J. Trzaska</div> <div style="font-size: 12pt; margin-bottom: 5px;">NAME ATTORNEY FOR APPLICANT</div> <div style="font-size: 12pt; margin-bottom: 5px;">36,296</div> <div style="font-size: 12pt;">REGISTRATION NUMBER</div> </div> </div>					

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IC10 Rec'd PCT/PTO 15 MAR 2002

"Express Mail" mailing label number EL780370545US

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant : Weuthen et al.
I.A. Number : PCT/EP00/08687
I.A. Filing Date: September 6, 2000
Priority Date : September 15, 1999
Title : DETERGENT TABLETS

Grp./A.U. : Unknown
Examiner : Unknown

Docket No. : C 2065 PCT/US

Assistant Commissioner for Patents
Box PCT
Washington, DC 20231

ATTN: DO/EO/US

PRELIMINARY AMENDMENT

Sir:

Preliminary to examination, please amend the instant application as follows.

In the Specification:

At page 1, line 4, delete "Field of the Invention", and replace with --Background of the Invention--.

At page 1, line 11, delete "Prior Art".

Enter a new page 37, submitted herewith, containing the Abstract of the Disclosure.

**Preliminary Amendment of U.S. National Stage for International Application
PCT/EP00/08687 filed September 6, 2000**

In the Claims:

Cancel claims 1-10, without prejudice.

Please enter the following new claims.

11. (New) A detergent composition comprising:

(a) an anionic surfactant selected from the group consisting of an alkylbenzenesulfonate, an alkyl sulfate, a soap, an alkanesulfonate, an olefinsulfonate, a methyl ester sulfonate, and mixtures thereof;

(b) a non-enzymatic protein and/or derivative thereof;

(c) a phosphate;

(d) a disintegrating agent; and

(e) optionally, a co-surfactant selected from the group consisting of a nonionic surfactant, an amphoteric surfactant, and mixtures thereof, and wherein the detergent composition is in a solid form.

12. (New) The composition of claim 11 wherein the composition has a total surfactant content of from about 1 to 50% by weight, based on the weight of the composition.

13. (New) The composition of claim 11 wherein the surfactant component is present in the composition in an amount of from about 5 to 25% by weight, based on the weight of the composition.

14. (New) The composition of claim 11 wherein the non-enzymatic protein is present in the composition in an amount of from about 0.1 to 10% by weight, based on the weight of the composition.

15. (New) The composition of claim 11 wherein the non-enzymatic protein is present in the composition in an amount of from about 1 to 8% by weight, based on the weight of the composition.

16. (New) The composition of claim 11 wherein the phosphate is present in the composition in an amount of from about 10 to 60% by weight, based on the weight of the composition.

**Preliminary Amendment of U.S. National Stage for International Application
PCT/EP00/08687 filed September 6, 2000**

17. (New) The composition of claim 11 wherein the phosphate is present in the composition in an amount of from about 15 to 25% by weight, based on the weight of the composition.
18. (New) The composition of claim 11 wherein the disintegrating agent is present in the composition in an amount of from about 0.1 to 25% by weight, based on the weight of the composition.
19. (New) The composition of claim 11 wherein the disintegrating agent is present in the composition in an amount of from about 1 to 20% by weight, based on the weight of the composition.
20. (New) The composition of claim 11 wherein the composition is free of cationic surfactant.
21. (New) A process for making a solid-form detergent composition which imparts a soft feel onto clothes treated therewith comprising:
- (a) providing an anionic surfactant selected from the group consisting of an alkylbenzenesulfonate, an alkyl sulfate, a soap, an alkanesulfonate, an olefinsulfonate, a methyl ester sulfonate, and mixtures thereof;
 - (b) providing a non-enzymatic protein and/or derivative thereof;
 - (c) providing a phosphate;
 - (d) providing a disintegrating agent;
 - (e) providing, optionally, a co-surfactant selected from the group consisting of a nonionic surfactant, an amphoteric surfactant, and mixtures thereof;
 - (f) mixing (a)-(e) to form a detergent mixture; and
 - (g) forming the detergent mixture into a solid.
22. (New) The process of claim 21 wherein the composition has a total surfactant content of from about 1 to 50% by weight, based on the weight of the composition.
23. (New) The process of claim 21 wherein the surfactant component is present in the composition in an amount of from about 5 to 25% by weight, based on the weight of the composition.

**Preliminary Amendment of U.S. National Stage for International Application
PCT/EP00/08687 filed September 6, 2000**

24. (New) The process of claim 21 wherein the non-enzymatic protein is present in the composition in an amount of from about 0.1 to 10% by weight, based on the weight of the composition.
25. (New) The process of claim 21 wherein the non-enzymatic protein is present in the composition in an amount of from about 1 to 8% by weight, based on the weight of the composition.
26. (New) The process of claim 21 wherein the phosphate is present in the composition in an amount of from about 10 to 60% by weight, based on the weight of the composition.
27. (New) The process of claim 21 wherein the phosphate is present in the composition in an amount of from about 15 to 25% by weight, based on the weight of the composition.
28. (New) The process of claim 21 wherein the disintegrating agent is present in the composition in an amount of from about 0.1 to 25% by weight, based on the weight of the composition.
29. (New) The process of claim 21 wherein the disintegrating agent is present in the composition in an amount of from about 1 to 20% by weight, based on the weight of the composition.
30. (New) The process of claim 21 wherein the composition is free of cationic surfactant.

**Preliminary Amendment of U.S. National Stage for International Application
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REMARKS/ARGUMENTS

Claims 11-30 are currently pending in the instant application.

The Specification has been amended to include the preferred section headings pursuant to 37 C.F.R. §1.77. An Abstract of the Disclosure in accordance with the abstract of the corresponding international publication has been added on a separate sheet following the claims. All of the amendments to the Specification constitute deletions of original section headings and/or paragraphs, and insertions or additions of new section headings and/or paragraphs. It is submitted that the amendments to the Specification made herein introduce no new matter. Their entry is therefore proper and respectfully requested. Accordingly, pursuant to 37 C.F.R. §1.121(b)(1)(iii), no separate page captioned "VERSION WITH MARKINGS TO SHOW CHANGES MADE" is necessary.

Original claims 1-10 have been canceled and replaced with new claims 11-30 solely for the purpose of improving clarity and grammar, which may suffer in translation, and not for any reason which relates to the statutory requirements for a patent. New claims 11-30 have not been added in response to any rejection, nor in anticipation of any rejection. Applicant(s) respectfully submit(s) that the scope of new claims 11-30 corresponds to the scope of original claims 1-20, and that new claims 11-30 are no narrower than original claims 1-10. Furthermore, although a moot point in view of their cancellation, Applicant(s) respectfully submit(s) that original claims 1-10 satisfied the requirements of 35 U.S.C. §112, as filed. New claims 11-30 are supported by the claims as originally filed and by the Examples. No new matter has been introduced. Entry is therefore believed by Applicant to be proper and respectfully requested.

Prompt examination of the instant application in view of the amendments

**Preliminary Amendment of U.S. National Stage for International Application
PCT/EP00/08687 filed September 6, 2000**

made herein is respectfully requested.

Respectfully submitted,



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"Express Mail" mailing label number EL780370545US

WO 01/19951

PCT/EP00/08687

Detergent tablets

Field of the invention

5 The invention is in the field of shaped detergents and relates to tablets containing surfactants, builders and disintegrants and which additionally comprise, as hand modifiers, proteins or protein derivatives.

10 Prior art

On the market detergents are available which not only clean the laundry, but also impart a particularly soft feel to it. Such preparations, which are often referred to as soft detergents, usually comprise, as hand modifiers, cationic surfactants of the tetraalkyl-ammonium compound type, mostly in combination with phyllosilicates. Said quaternary ammonium compounds are unsatisfactory with regard to their biodegradability, and it is also known that laundry treated therewith can cause irritations in very sensitive users. In addition, combination with anionic surfactants readily leads to undesired salt formation. For this reason there is vigorous interest in replacements which are free from these disadvantages.

One solution would be to replace the quaternary ammonium compounds with other cationic surfactants of the ester quat type. Although these are to be regarded as being significantly better with regard to their ecotoxicological compatibility and have even manifoldly superior hand modifying properties, they are only hydrolysis-resistant to a limited extent under the alkaline conditions of the washing process and are thus unsuitable as a true replacement.

Consequently, the object of the present invention was

Description of the invention

The invention provides detergent tablets comprising

- (a) anionic, nonionic and/or amphoteric surfactants,
- (b) nonenzymatic proteins and/or derivatives thereof,
- (c) phosphates and
- (d) disintegrants.

35 Surfactants

The detergents can comprise, as component (a), anionic, nonionic and/or amphoteric or zwitterionic surfactants; however, anionic surfactants or combinations of anionic

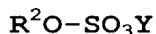
25 Preferred **alkylbenzenesulfonates** preferably conform to the formula (I),



30 in which R is a branched, but preferably linear, alkyl radical having 10 to 18 carbon atoms, Ph is a phenyl radical and X is an alkali metal and/or alkaline earth metal, ammonium, alkylammonium, alkanolammonium or glu-
35 cammonium. Of these, dodecylbenzenesulfonates, tetradecylbenzenesulfonates, hexadecylbenzenesulfonates, and the technical-grade mixtures thereof in the form of the sodium salts are particularly suitable.

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Alkyl and/or alkenyl sulfates, which are also often referred to as fatty alcohol sulfates, are to be understood as meaning the sulfation products of primary and/or secondary alcohols which preferably conform to the formula **(II)**

**(II)**

in which R^2 is a linear or branched, aliphatic alkyl and/or alkenyl radical having 6 to 22, preferably 12 to 18, carbon atoms and Y is an alkali metal and/or alkaline earth metal, ammonium, alkylammonium, alkanolammonium or glucammonium. Typical examples of alkyl sulfates which can be used for the purposes of the invention are the sulfation products of caproic alcohol, caprylic alcohol, capric alcohol, 2-ethylhexyl alcohol, lauryl alcohol, myristyl alcohol, cetyl alcohol, palmoleyl alcohol, stearyl alcohol, isostearyl alcohol, oleyl alcohol, elaidyl alcohol, petroselinyl alcohol, arachidyl alcohol, gadoleyl alcohol, behenyl alcohol and erucyl alcohol, and the technical-grade mixtures thereof which are obtained by high-pressure hydrogenation of technical-grade methyl ester fractions or aldehydes from the Roelen oxosynthesis. The sulfation products can preferably be used in the form of their alkali metal salts and in particular their sodium salts. Particular preference is given to alkyl sulfates based on $\text{C}_{16/18}$ -tallow fatty alcohols or vegetable fatty alcohols of comparable carbon chain distribution in the form of their sodium salts. Branched primary alcohols are oxo alcohols, as obtainable, for example, by reacting carbon monoxide and hydrogen at alpha-position olefins by the Shop process. Such alcohol mixtures are available commercially under the trade name Dobanol® or Neodol®. Suitable alcohol mixtures are Dobanol 91®, 23®, 25®, 45®. Another option is oxoalcohols as are obtained by the classical oxo process by Enichema or by Condea by the addition of carbon monoxide and hydrogen onto

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olefins. These alcohol mixtures are a mixture of greatly branched alcohols. Such alcohol mixtures are available commercially under the trade name Lial®. Suitable alcohol mixtures are Lial 91®, 111®, 123®, 125®, 145®.

Soaps are to be understood finally as meaning fatty acid salts of the formula (III)

10 R^3CO-OX (III)

in which R^3CO is a linear or branched, saturated or unsaturated acyl radical having 6 to 22 and preferably 12 to 18 carbon atoms and X is an alkali metal and/or
15 alkaline earth metal, ammonium, alkylammonium or alkanolammonium. Typical examples are the sodium, potassium, magnesium, ammonium and triethanolammonium salts of caproic acid, caprylic acid, 2-ethylhexanoic acid, capric acid, lauric acid, isotridecanoic acid,
20 myristic acid, palmitic acid, palmoleic acid, stearic acid, isostearic acid, oleic acid, elaidic acid, petroselic acid, linoleic acid, linolenic acid, elaeostearic acid, arachidic acid, gadoleic acid, behenic acid and erucic acid, and the technical-grade
25 mixtures thereof. Preference is given to using coconut or palm kernel fatty acid in the form of its sodium or potassium salts.

Typical examples of **nonionic surfactants** are fatty
30 alcohol polyglycol ethers, alkylphenol polyglycol ethers, fatty acid polyglycol esters, fatty acid amide polyglycol ethers, fatty amine polyglycol ethers, alkoxylated triglycerides, mixed ethers or mixed formals, alk(en)yl oligoglycosides, fatty acid N-
35 alkylglucamides, protein hydrolyzates (in particular vegetable products based on wheat), polyol fatty acid esters, sugar esters, sorbitan esters, polysorbates and amine oxides. If the nonionic surfactants contain polyglycol ether chains, these can have a conventional

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homolog distribution, but preferably have a narrowed homolog distribution. Preference is given to using fatty alcohol polyglycol ethers, alkoxyated fatty acid lower alkyl esters or alkyl oligoglucosides.

5

The preferred **fatty alcohol polyglycol ethers** conform to the formula (IV),



10

in which R^4 is a linear or branched alkyl and/or alkenyl radical having 6 to 22, preferably 12 to 18, carbon atoms, R^5 is hydrogen or methyl and n is numbers from 1 to 20. Typical examples are the addition products of, on average, 1 to 20 and preferably 5 to 10, mol of ethylene oxide and/or propylene oxide onto caproic alcohol, caprylic alcohol, 2-ethylhexyl alcohol, capric alcohol, lauryl alcohol, isotridecyl alcohol, myristyl alcohol, cetyl alcohol, palmoleyl alcohol, stearyl alcohol, isostearyl alcohol, oleyl alcohol, elaidyl alcohol, petroselinyl alcohol, linolyl alcohol, linolenyl alcohol, elaeostearyl alcohol, arachidyl alcohol, gadoleyl alcohol, behenyl alcohol, erucyl alcohol and brassidyl alcohol, and the technical-grade mixtures thereof. Particular preference is given to the addition products of 3, 5 or 7 mol of ethylene oxide onto technical-grade coconut fatty alcohols.

30 Suitable **alkoxyated fatty acid lower alkyl esters** are surfactants of the formula (V)



35 in which R^6CO is a linear or branched, saturated and/or unsaturated acyl radical having 6 to 22 carbon atoms, R^7 is hydrogen or methyl, R^8 is linear or branched alkyl radicals having 1 to 4 carbon atoms and m is numbers from 1 to 20. Typical examples are the formal insertion

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products of, on average, 1 to 20 and preferably 5 to 10 mol of ethylene oxide and/or propylene oxide into the methyl, ethyl, propyl, isopropyl, butyl and tert-butyl esters of caproic acid, caprylic acid, 2-ethylhexanoic acid, capric acid, lauric acid, isotridecanoic acid, myristic acid, palmitic acid, palmoleic acid, stearic acid, isostearic acid, oleic acid, elaidic acid, petroselic acid, linoleic acid, linolenic acid, elaeostearic acid, arachidic acid, gadoleic acid, behenic acid and erucic acid, and the technical-grade mixtures thereof. The products are usually prepared by inserting the alkylene oxides into the carbonyl ester bond in the presence of specific catalysts, such as, for example, calcined hydrotalcite. Particular preference is given to the reaction products of, on average, 5 to 10 mol of ethylene oxide into the ester bond of technical-grade coconut fatty acid methyl esters.

Alkyl and alkenyl oligoglycosides, which are also preferred nonionic surfactants, usually conform to the formula (VI)



in which R^9 is an alkyl and/or alkenyl radical having 4 to 22 carbon atoms, G is a sugar radical having 5 or 6 carbon atoms and p is numbers from 1 to 10. They can be obtained by relevant methods of preparative organic chemistry. As a representative of the extensive literature, reference may be made here to the specifications **EP-A1 0 301 298** and **WO 90/03977**. The alkyl and/or alkenyl oligoglycosides can be derived from aldoses or ketoses having 5 or 6 carbon atoms, preferably from glucose. The preferred alkyl and/or alkenyl oligoglycosides are thus alkyl and/or alkenyl oligoglucosides. The index number p in the general formula (VI) gives the degree of oligomerization (DP), i.e. the distribution of mono- and oligoglycosides and

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Typical examples of **amphoteric or zwitterionic surfactants** are alkylbetaines, alkylamidobetaines, aminopropionates, aminoglycinates, imidazolinium-betaines and sulfobetaines. Said surfactants are all known compounds. With regard to the structure and preparation of these substances, reference is made to the relevant overview works, for example **J. Falbe (ed.)**, "Surfactants in Consumer Products", Springer Verlag, Berlin, 1987, pp. 54-124 or **J. Falbe (ed.)**, "Katalysatoren, Tenside und Mineralöladditive", Thieme Verlag, Stuttgart, 1978, pp. 123-217. The detergents can comprise the surfactants in amounts of from 1 to 50% by weight, preferably 5 to 25% by weight and in particular 10 to 20% by weight, based on the detergents.

Nonenzymatic proteins and derivatives thereof

Nonenzymatic proteins and derivatives thereof (component b), which are preferably protein hydrolyzates and/or protein fatty acid condensates, are known substances which are used, for example, in skincare compositions [cf. **Seifen-Fette-Öle-Wachse**, **108**, **177 (1982)**]. The addition "nonenzymatic" has been chosen in order to differentiate the substances from typical detergent enzymes which are not used for the purposes of the invention. Typical examples of nonenzymatic **proteins** which can be used in the compositions according to the invention are keratin, elastin, collagen, wheat proteins, milk proteins, eggwhite proteins, silk proteins, almond proteins, soybean proteins and other cereal proteins, and proteins from animal skins. **Protein hydrolyzates** are degradation products of these animal or vegetable proteins which are cleaved by acidic, alkaline and/or enzymatic hydrolysis and then have an average molecular weight in the range from 600 to 4 000, preferably 2 000 to 3 500. Although protein hydrolyzates are not surfactants in the classical sense because they lack a

substances lead to a synergistic improvement in the secondary detergency. The phosphates are present in the final preparations preferably in amounts of from 10 to 60% by weight, in particular 15 to 25% by weight, based on the compositions.

Disintegrants

The term disintegrants (component d) is to be understood as meaning substances which are added to the moldings in order to accelerate their disintegration when brought into contact with water. Overviews relating to this are given, for example, in **J. Pharm. Sci.** **61** (1972) or **Römpf Chemilexikon**, 9th edition, **Volume 6**, p. 4440. The disintegrants may, when viewed macroscopically, be present in homogeneous distribution within the molding, although when viewed microscopically they form zones of increased concentration as a result of the preparation. Preferred disintegrants include polysaccharides, such as, for example, natural starch and derivatives thereof (carboxymethyl starch, starch glycolates in the form of their alkali metal salts, agar agar, guar gum, pectins etc.), celluloses and derivatives thereof (carboxymethylcellulose, microcrystalline cellulose), polyvinylpyrrolidone, collidone, alginic acid and alkali metal salts thereof, amorphous or else partially crystalline phyllosilicates (bentonites), polyurethanes, polyethylene glycols, and gas-generating systems. Further disintegrants which may be present for the purposes of the invention are, for example, given in the publications **WO 98/40462** (Rettenmeyer), **WO 98/55583** and **WO 98/55590** (Unilever) and **WO 98/40463**, **DE 19709991** and **DE 19710254** (Henkel). Reference is expressly made to the teaching of these specifications. The moldings can comprise the disintegrants in amounts of from 0.1 to 25% by weight, preferably 1 to 20% by weight and in particular 5 to 15% by weight, based on the moldings.

Further preferred ingredients of the detergents according to the invention are additional inorganic or organic builder substances, the inorganic builder substances used mainly being zeolites, crystalline phyllosilicates or amorphous silicates with builder properties. The amount of cobuilder is to be counted toward the preferred amounts of phosphates.

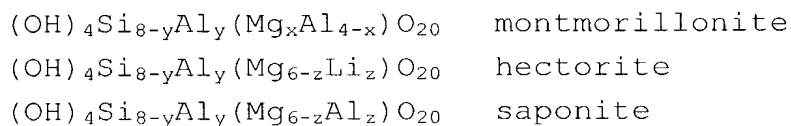
The finely crystalline, synthetic **zeolite** which contains bonded water and is often used as detergent builder is preferably zeolite A and/or P. As zeolite P, particular preference is given, for example, to zeolite MAP® (commercial product from Crosfield). Also suitable, however, are zeolite X, and mixtures of A, X and/or P and also Y. Also of particular interest is a cocrystallized sodium/potassium aluminum silicate of zeolite A and zeolite X, which is available commercially as VEGOBOND AX® (commercial product from Condea Augusta S.p.A.). The zeolite can be used as a spray-dried powder or else as an undried stabilized suspension still damp from its preparation. Where the zeolite is used as suspension, it may comprise small additions of nonionic surfactants as stabilizers, for example 1 to 3% by weight, based on zeolite, of ethoxylated C₁₂-C₁₈-fatty alcohols having 2 to 5 ethylene oxide groups, C₁₂-C₁₄-fatty alcohols having 4 to 5 ethylene oxide groups or ethoxylated isotridecanols. Suitable zeolites have an average particle size of less than 10 µm (volume distribution; measurement method: Coulter counter) and preferably comprise 18 to 22% by weight, in particular 20 to 22% by weight, of bonded water.

Suitable substitutes or partial substitutes for phosphates and zeolites are **crystalline, layered sodium silicates** of the general formula $\text{NaMSi}_x\text{O}_{2x+1} \cdot y\text{H}_2\text{O}$, where

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M is sodium or hydrogen, x is a number from 1.9 to 4 and y is a number from 0 to 20 and preferred values for x are 2, 3 or 4. Such crystalline phyllosilicates are described, for example, in European patent application
 5 **EP 0164514 A1**. Preferred crystalline phyllosilicates of the given formula are those in which M is sodium and x assumes the values 2 or 3. In particular, both β - and also δ -sodium disilicates $\text{Na}_2\text{Si}_2\text{O}_5 \cdot y\text{H}_2\text{O}$ are preferred, β -sodium disilicate being obtained, for example, by the
 10 process described in international patent application **WO 91/08171**. Further suitable phyllosilicates are known, for example, from patent applications **DE 2334899 A1**, **EP 0026529 A1** and **DE 3526405 A1**. Their applicability is not limited to a specific composition
 15 or structural formula. However, preference is given here to smectites, in particular bentonites. Suitable phyllosilicates which belong to the group of water-swellingable smectites are, for example, those of the general formulae

20



25 where $x = 0$ to 4, $y = 0$ to 2, $z = 0$ to 6. In addition, small amounts of iron can be incorporated into the crystal lattice of the phyllosilicates according to the above formulae. In addition, the phyllosilicates can, on the basis of their ion exchanging properties,
 30 contain hydrogen ions, alkali metal ions, alkaline earth metal ions, in particular Na^+ and Ca^{2+} . The amount of water of hydration is in most cases in the range from 8 to 20% by weight and is dependent on the swelling state or on the type of processing.
 35 Phyllosilicates which can be used are known, for example, from **US 3,966,629**, **US 4,062,647**, **EP 0026529 A1** and **EP 0028432 A1**. Preference is given to using phyllosilicates which, because of an alkali treatment, are largely free from calcium ions and deeply coloring

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iron ions.

Preferred builder substances also include **amorphous sodium silicates** with an $\text{Na}_2\text{O}:\text{SiO}_2$ modulus of 1:2 to 1:3.3, preferably from 1:2 to 1:2.8 and in particular from 1:2 to 1:2.6, which have delayed dissolution and secondary detergency properties. The dissolution delay relative to conventional amorphous sodium silicates can have been induced by various means, for example by surface treatment, compounding, compacting/consolidation or by overdrying. For the purposes of this invention, the term "amorphous" is also understood as meaning "X-ray amorphous". This means that, in X-ray diffraction experiments, the silicates do not give sharp X-ray reflections typical of crystalline substances, but instead, at best, one or more maxima of the scattered X-rays having a breadth of several degree units of the diffraction angle. However, particularly good builder properties may result even if the silicate particles give poorly defined or even sharp diffraction maxima in electron diffraction experiments. This is to be interpreted to the effect that the products have microcrystalline regions with a size from 10 to a few hundred nm, preference being given to values up to at most 50 nm and in particular up to at most 20 nm. Such X-ray amorphous silicates which likewise have delayed dissolution relative to conventional waterglasses are described, for example, in German patent application **DE 4400024 A1**. Particular preference is given to consolidated/compacted amorphous silicates, compounded amorphous silicates and overdried X-ray amorphous silicates.

Organic builder substances which can be used are, for example, the **polycarboxylic acids** which can be used in the form of their sodium salts, such as citric acid, adipic acid, succinic acid, glutaric acid, tartaric acid, sugar acids, aminocarboxylic acids, nitrilotriacetic acid (NTA), provided such a use is not

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objectionable on ecological grounds, and mixtures thereof. Preferred salts are the salts of polycarboxylic acids, such as citric acid, adipic acid, succinic acid, glutaric acid, tartaric acid, sugar
5 acids and mixtures thereof. The acids can also be used per se. In addition to their builder action, the acids typically also have the property of an acidification component and thus also serve to establish a lower and milder pH of laundry detergents or cleaning
10 compositions. In this connection, citric acid, succinic acid, glutaric acid, adipic acid, gluconic acid and any mixtures thereof are to be mentioned in particular.

Other suitable organic builder substances are **dextrins**,
15 for example oligomers or polymers of carbohydrates which can be obtained by partial hydrolysis of starches. The hydrolysis can be carried out by customary processes, for example acid-catalyzed or enzyme-catalyzed processes. The hydrolysis products
20 preferably have average molar masses in the range from 400 to 500 000. Preference is given here to a polysaccharide with a dextrose equivalent (DE) in the range from 0.5 to 40, in particular from 2 to 30, where DE is a common measure of the reducing effect of a
25 polysaccharide compared with dextrose, which has a DE of 100. It is possible to use maltodextrins having a DE between 3 and 20 and dried glucose syrups having a DE between 20 and 37, and also yellow dextrins and white dextrins with higher molar masses in the range from
30 2 000 to 30 000. A preferred dextrin is described in British patent application **GB 9419091 A1**. The oxidized derivatives of such dextrins are their reaction products with oxidizing agents which are able to oxidize at least one alcohol function of the saccharide
35 ring to give the carboxylic acid function. Such oxidized dextrins and processes for their preparation are known, for example, from European patent applications **EP 0232202 A1**, **EP 0427349 A1**, **EP 0472042 A1** and **EP 0542496 A1**, and international

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molecular mass, based on free acids, is generally 5 000 to 200 000, preferably 10 000 to 120 000 and in particular 50 000 to 100 000 (in each case measured against polystyrenesulfonic acid). The (co)polymeric polycarboxylates can either be used as powders or as aqueous solution, 20 to 55% strength by weight aqueous solutions being preferred. Granular polymers are in most cases subsequently mixed into one or more base granulates. Particular preference is also given to biodegradable polymers of more than two different monomer units, for example those which, according to **DE 4300772 A1**, contain, as monomers, salts of acrylic acid and of maleic acid, and vinyl alcohol or vinyl alcohol derivatives or, according to **DE 4221381 C2**, contain, as monomers, salts of acrylic acid and of 2-alkylallylsulfonic acid, and sugar derivatives. Further preferred copolymers are those described in German patent applications **DE 4303320 A1** and **DE 4417734 A1** and have, as monomers, preferably acrolein and acrylic acid/acrylic acid salts or acrolein and vinyl acetate. Likewise to be mentioned as further preferred builder substances are polymeric aminodicarboxylic acids, salts thereof or precursor substances thereof. Particular preference is given to polyaspartic acids or salts and derivatives thereof.

Further suitable builder substances are **polyacetals** which can be obtained by reacting dialdehydes with polyolcarboxylic acids which have 5 to 7 carbon atoms and at least 3 hydroxyl groups, for example as described in European patent application **EP 0280223 A1**. Preferred polyacetals are obtained from dialdehydes such as glyoxal, glutaraldehyde, terephthalaldehyde, and mixtures thereof and from polyolcarboxylic acids such as gluconic acid and/or glucoheptonic acid.

In addition, the compositions can also comprise components which have a positive influence on the ability of oil and grease to be washed out of textiles.

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Preferred oil- and grease-dissolving components include, for example, nonionic cellulose ethers, such as methyl cellulose and methylhydroxypropyl cellulose with a proportion of methoxy groups of from 15 to 30%
5 by weight and of hydroxypropoxy groups of from 1 to 15% by weight, in each case based on the nonionic cellulose ethers, and the polymers, known from prior art, of phthalic acid and/or of terephthalic acid or of derivatives thereof, in particular polymers of ethylene
10 terephthalates and/or polyethylene glycol terephthalates or anionically and/or nonionically modified derivatives thereof. Of these, particular preference is given to the sulfonated derivatives of phthalic acid polymers and of terephthalic acid polymers.

15 Further suitable ingredients of the compositions are water-soluble inorganic salts, such as bicarbonates, carbonates, amorphous silicates, normal waterglasses which do not have any outstanding builder properties,
20 or mixtures thereof; in particular, use is made of alkali metal carbonate and/or amorphous alkali metal silicate, especially sodium silicate with an $\text{Na}_2\text{O}:\text{SiO}_2$ molar ratio of from 1:1 to 1:4.5, preferably from 1:2 to 1:3.5. The content of sodium carbonate in the final
25 preparations is here preferably up to 40% by weight, advantageously between 2 and 35% by weight. The content of sodium silicate (without particular builder properties) in the compositions is generally up to 10% by weight and preferably between 1 and 8% by weight.

30 Apart from said ingredients, the compositions can comprise further known additives, for example salts of polyphosphonic acids, optical brighteners, enzymes, enzyme stabilizers, antifoams, small amounts of neutral
35 filling salts and dyes and fragrances and the like.

Of the compounds which give off H_2O_2 in water and serve as **bleaches**, sodium perborate tetrahydrate and sodium perborate monohydrate are of particular importance.

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Further bleaches which can be used are, for example, sodium percarbonate, peroxyphosphates, citrate perhydrates, and H_2O_2 -supplying peracidic salts or peracids, such as perbenzoates, peroxophthalates, 5 diperazelaic acid, phthaloiminoperacid or diperdo-decanedioic acid. The content of bleaches in the compositions is preferably 5 to 35% by weight and in particular up to 30% by weight, preference being given to using perborate monohydrate or percarbonate.

10

Bleach activators which can be used are compounds which, under perhydrolysis conditions, release aliphatic peroxocarboxylic acids having preferably 1 to 10 carbon atoms, in particular 2 to 4 carbon atoms, 15 and/or optionally substituted perbenzoic acid. Suitable substances are those which carry O- and/or N-acyl groups of said carbon atom number and/or optionally substituted benzoyl groups. Preference is given to polyacylated alkylenediamines, in particular 20 tetraacetylenediamine (TAED), acylated triazine derivatives, in particular 1,5-diacetyl-2,4-dioxo-hexahydro-1,3,5-triazine (DADHT), acylated glycolurils, in particular tetraacetyl glycoluril (TAGU), N-acylimides, in particular N-nonanoylsuccinimide (NOSI), 25 acylated phenolsulfonates, in particular n-nonanoyl- or isononanoyloxybenzenesulfonate (n- or iso-NOBS), carboxylic anhydrides, in particular phthalic anhydride, acylated polyhydric alcohols, in particular triacetin, ethylene glycol diacetate, 2,5-diacetoxy- 30 2,5-dihydrofuran and the enol esters known from German patent applications **DE 19616693 A1** and **DE 19616767 A1**, and acetylated sorbitol and mannitol, or mixtures thereof described in European patent application **EP 0525239 A1** (SORMAN), acylated sugar derivatives, in 35 particular pentaacetyl glucose (PAG), pentaacetylfructose, tetraacetylxylose and octaacetyl-lactose, and acylated, optionally N-alkylated glucamine and gluconolactone, and/or N-acylated lactams, for example N-benzoylcaprolactam, which are known from

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specification **EP 0392592 A1** and/or the manganese complexes described in European patent specification **EP 0443651 B1** or European patent applications **EP 0458397 A1**, **EP 0458398 A1**, **EP 0549271 A1**,
5 **EP 0549272 A1**, **EP 0544490 A1** and **EP 0544519 A1**. Combinations of bleach activators and transition metal bleach catalysts are known, for example, from German patent application **DE 19613103 A1** and international patent application **WO 95/27775**. Bleach-boosting
10 transition metal complexes, in particular those with the central atoms Mn, Fe, Co, Cu, Mo, V, Ti and/or Ru, are used in customary amounts, preferably in an amount up to 1% by weight, in particular from 0.0025% by weight to 0.25% by weight and particularly preferably
15 from 0.01% by weight to 0.1% by weight, in each case based on the overall composition.

Suitable **enzymes** are, in particular, those from the class of hydrolases, such as proteases, esterases,
20 lipases and lipolytic enzymes, amylases, cellulases or other glycosyl hydrolases and mixtures of said enzymes. During washing, all of these hydrolases contribute to the removal of marks, such as protein-, grease- or starch-containing marks, and grayness. Cellulases and
25 other glycosyl hydrolases may, by removing pilling and microfibrils, contribute to color retention and to an increase in the softness of the textile. For bleaching or for inhibiting color transfer it is also possible to use oxidoreductases. Particularly suitable enzymatic
30 active ingredients are those obtained from bacterial strains or fungi, such as *Bacillus subtilis*, *Bacillus licheniformis*, *Streptomyces griseus* and *Humicola insolens*. Preference is given to using proteases of the Subtilisin type and in particular proteases obtained
35 from *Bacillus lentus*. Of particular interest in this connection are enzyme mixtures, for example of protease and amylase or protease and lipase or lipolytic enzymes or protease and cellulase, or mixtures of cellulase and lipase or lipolytic enzymes or mixtures of protease,

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amylase and lipase or lipolytic enzymes or protease, lipase or lipolytic enzymes and cellulase, but in particular protease and/or lipase-containing mixtures or mixtures containing lipolytic enzymes. Examples of
5 such lipolytic enzymes are the known cutinases. Peroxidases or oxidases have in some cases proven to be suitable. Suitable amylases include, in particular, α -amylases, isoamylases, pullulanases and pectinases. The cellulases used are preferably cellobiohydrolases,
10 endoglucanases and β -glucosidases, which are also called cellobiases, or mixtures thereof. Since the different cellulase types differ in their CMCase and avicelase activities, it is possible to establish the desired activities through targeted mixtures of the
15 cellulases. The enzymes can be adsorbed to carrier substances or embedded in coating substances in order to protect them from premature decomposition. The proportion of enzymes, enzyme mixtures or enzyme granules can, for example, be from about 0.1 to 5% by
20 weight, preferably 0.1 to about 2% by weight.

In addition to the mono- and polyfunctional alcohols, the compositions can comprise further **enzyme stabilizers**. For example, 0.5 to 1% by weight of sodium
25 formate can be used. Also possible is the use of proteases which have been stabilized with soluble calcium salts and a calcium content of, preferably, about 1.2% by weight, based on the enzyme. Apart from calcium salts, magnesium salts also serve as
30 stabilizers. However, the use of boron compounds, for example of boric acid, boron oxide, borax and other alkali metal borates, such as the salts of orthoboric acid (H_3BO_3), of metaboric acid (HBO_2) and of pyroboric acid (tetraboric acid $H_2B_4O_7$), is particularly
35 advantageous. **Graying inhibitors** have the task of keeping the soil detached from fibers suspended in the liquor, thus preventing soil reattachment. Suitable for this purpose are water-soluble colloids, mostly of an organic nature, for example the water-soluble salts of

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polymeric carboxylic acids, glue, gelatin, salts of ethercarboxylic acids or ethersulfonic acids of starch or of cellulose or salts of acidic sulfuric esters of cellulose or of starch. Water-soluble polyamides which
5 contain acidic groups are suitable for this purpose. In addition, it is possible to use soluble starch preparations, and starch products other than those mentioned above, e.g. degraded starch, aldehyde
10 starches, etc. It is also possible to use polyvinylpyrrolidone. Preference is, however, given to using cellulose ethers, such as carboxymethylcellulose (Na salt), methylcellulose, hydroxyalkylcellulose and mixed ethers, such as methylhydroxyethylcellulose, methylhydroxypropylcellulose, methylcarboxymethylcellulose
15 and mixtures thereof, and polyvinylpyrrolidone, for example in amounts of from 0.1 to 5% by weight, based on the compositions.

The compositions can comprise, as **optical brighteners**,
20 derivatives of diaminostilbenedisulfonic acid or the alkali metal salts thereof. Suitable compounds are, for example, salts of 4,4'-bis(2-anilino-4-morpholino-1,3,5-triazinyl-6-amino)stilbene-2,2'-disulfonic acid or compounds of similar structure which carry a
25 diethanolamino group, a methylamino group, an anilino group or a 2-methoxyethylamino group instead of the morpholino group. Furthermore, brighteners of the substituted diphenylstyryl type may be present, e.g. the alkali metal salts of 4,4'-bis(2-sulfostyryl)-
30 diphenyl, 4,4'-bis(4-chloro-3-sulfostyryl)diphenyl or 4-(4-chlorostyryl)-4'-(2-sulfostyryl)diphenyl. Mixtures of the abovementioned brighteners can also be used. Uniformly white granulates are obtained if the compositions comprise, apart from the customary
35 brighteners in customary amounts, for example between 0.1 and 0.5% by weight, preferably between 0.1 and 0.3% by weight, also small amounts, for example 10^{-6} to 10^{-3} % by weight, preferably 10^{-5} % by weight, of a blue dye. A particularly preferred dye is Tinolux® (commercial

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product from Ciba-Geigy).

Suitable soil release polymers (**soil repellants**) are those substances which preferably contain ethylene terephthalate and/or polyethylene glycol terephthalate groups, where the molar ratio of ethylene terephthalate to polyethylene glycol terephthalate may be in the range from 50:50 to 90:10. The molecular weight of the linking polyethylene glycol units is in particular in the range from 750 to 5 000, i.e. the degree of ethoxylation of polymers containing polyethylene glycol groups may be about 15 to 100. The polymers are characterized by an average molecular weight of about 5 000 to 200 000 and can have a block structure, but preferably have a random structure. Preferred polymers are those with ethylene terephthalate/polyethylene glycol terephthalate molar ratios of from about 65:35 to about 90:10, preferably from about 70:30 to 80:20. Preference is also given to those polymers which have linking polyethylene glycol units with a molecular weight of from 750 to 5 000, preferably from 1 000 to about 3 000 and a molecular weight of the polymers of from about 10 000 to about 50 000. Examples of commercially available polymers are the Milease® T products (ICI) or Repelotex® SRP 3 products (Rhône-Poulenc).

Antifoams which can be used are wax-like compounds. "Wax-like" compounds are to be understood as meaning those which have a melting point at atmospheric pressure above 25°C (room temperature), preferably above 50°C and in particular above 70°C. The wax-like antifoam substances are virtually insoluble in water, i.e. at 20°C they have a solubility below 0.1% by weight in 100 g of water. In principle, all wax-like antifoam substances known from the prior art may be present. Suitable wax-like compounds are, for example, bisamides, fatty alcohols, fatty acids, carboxylic esters of mono- and polyhydric alcohols, and paraffin

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waxes or mixtures thereof. Alternatively, the silicone compounds known for this purpose can of course also be used.

5 Suitable **paraffin waxes** generally represent a complex mixture of substances without a sharp melting point. For characterization, its melting range is usually determined by differential thermoanalysis (DTA), as described in "**The Analyst**" 87 (1962), 420, and/or its
10 solidification point. This is understood as meaning the temperature at which the paraffin converts from the liquid state to the solid state by slow cooling. In this connection, paraffins which are completely liquid at room temperature, i.e. those with a solidification
15 point below 25°C, cannot be used according to the invention. It is possible, for example, to use the paraffin wax mixtures, known from **EP 0309931 A1**, comprising, for example, 26% by weight to 49% by weight of microcrystalline paraffin wax with a solidification
20 point of from 62°C to 90°C, 20% by weight to 49% by weight of hard paraffin with a solidification point of from 42°C to 56°C and 2% to 25% by weight of soft paraffin with a solidification point of from 35°C to 40°C. Preference is given to using paraffins and
25 paraffin mixtures which solidify in the range from 30°C to 90°C. In this connection, it must be noted that paraffin wax mixtures which appear solid at room temperature may also comprise varying amounts of liquid paraffin.

30

In the paraffin waxes which can be used according to the invention, the liquid content is as low as possible or preferably is not present at all. Thus, particularly preferred paraffin wax mixtures have a liquid content
35 of less than 10% by weight, in particular of from 2% by weight to 5% by weight, at 30°C, a liquid content of less than 30% by weight, preferably from 5% by weight to 25% by weight, and in particular from 5% by weight to 15% by weight at 40°C, a liquid content of from 30%

Suitable **bisamides** as antifoams are those derived from saturated fatty acids having 12 to 22, preferably 14 to 18 carbon atoms, and from alkylenediamines having 2 to 7 carbon atoms. Suitable fatty acids are lauric acid, myristic acid, stearic acid, arachidic acid and behenic acid, and mixtures thereof, as are obtainable from natural fats or hydrogenated oils, such as tallow or hydrogenated palm oil. Suitable diamines are, for example, ethylenediamine, 1,3-propylenediamine, tetramethylenediamine, pentamethylenediamine, hexamethylenediamine, p-phenylenediamine and tolylenediamine. Preferred diamines are ethylenediamine and hexamethylenediamine. Particularly preferred bisamides are bismyristoylethylenediamine, bispalmitoylethylenediamine, bisstearoylethylenediamine and mixtures thereof, and the corresponding derivatives of hexamethylenediamine.

30 Suitable **carboxylic esters** as antifoams are derived from carboxylic acids having 12 to 28 carbon atoms. In particular, the esters are of behenic acid, stearic acid, hydroxystearic acid, oleic acid, palmitic acid, myristic acid and/or lauric acid. The alcohol moiety of

35 the carboxylic esters contains a mono- or polyhydric alcohol having 1 to 28 carbon atoms in the hydrocarbon chain. Examples of suitable alcohols are behenyl alcohol, arachidyl alcohol, coconut alcohol, 12-hydroxystearyl alcohol, oleyl alcohol and lauryl

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In addition, **dialkyl ethers** may additionally be present as antifoams. The ethers can have an asymmetric structure, or else be symmetrical, i.e. contain two
5 identical or different alkyl chains, preferably having 8 to 18 carbon atoms. Typical examples are di-n-octyl ether, di-i-octyl ether and di-n-stearyl ether, and particularly suitable dialkyl ethers are those which have a melting point above 25°C, in particular above
10 40°C.

Further suitable antifoam compounds are **fatty ketones**, which can be obtained by the relevant methods of preparative organic chemistry. They are prepared, for
15 example, starting from carboxylic acid magnesium salts, which are pyrolyzed at temperatures above 300°C with the elimination of carbon dioxide and water, for example in accordance with German laid-open specification **DE 2553900 A**. Suitable fatty ketones are
20 those prepared by pyrolysis of the magnesium salts of lauric acid, myristic acid, palmitic acid, palmitoleic acid, stearic acid, oleic acid, elaidic acid, petroselic acid, arachidic acid, gadoleic acid, behenic acid or erucic acid.

25 Further suitable antifoams are **fatty acid polyethylene glycol esters**, which are preferably obtained by basic-homogeneous catalyzed addition of ethylene oxide onto fatty acids. The addition of ethylene oxide onto the
30 fatty acids takes place in particular in the presence of alkanolamines as catalysts. The use of alkanolamines, specifically triethanolamine, leads to an extremely selective ethoxylation of the fatty acids, in particular when compounds with low degrees of
35 ethoxylation are being prepared. Within the group of fatty acid polyethylene glycol esters, preference is given to those which have a melting point above 25°C, in particular above 40°C.

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Within the group of wax-like antifoams, particular preference is given to using the paraffin waxes described alone as wax-like antifoams, or in a mixture with one of the other wax-like antifoams, where the proportion of paraffin waxes in the mixtures preferably constitutes more than 50% by weight, based on wax-like antifoam mixture. The paraffin waxes can be applied to carriers as required. Suitable carrier materials are all known inorganic and/or organic carrier materials.

10 Examples of typical inorganic carrier materials are alkali metal carbonates, aluminosilicates, water-soluble phyllosilicates, alkali metal silicates, alkali metal sulfates, for example sodium sulfate and alkali metal phosphates. The alkali metal silicates are

15 preferably a compound with a molar ratio of alkali metal oxide to SiO_2 of from 1:1.5 to 1:3.5. The use of such silicates results in particularly good grain properties, in particular high stability to abrasion and nevertheless high dissolution rate in water. The

20 aluminosilicates referred to as carrier material include, in particular, the zeolites for example zeolite NaA and NaX. The compounds referred to as water-soluble phyllosilicates include, for example, amorphous or crystalline waterglass. It is also

25 possible to use silicates which are available commercially under the name Aerosil® or Sipernat®. Suitable organic carrier materials are, for example, film-forming polymers, for example polyvinyl alcohols, polyvinylpyrrolidones, poly(meth)acrylates, polycarb-

30 oxylates, cellulose derivatives and starch. Cellulose ethers which can be used are, in particular, alkali metal carboxymethylcellulose, methylcellulose, ethylcellulose, hydroxyethylcellulose and cellulose mixed ethers, such as, for example

35 methylhydroxyethylcellulose and methylhydroxypropylcellulose, and mixtures thereof. Particularly suitable mixtures are composed of sodium carboxymethylcellulose and methylcellulose, where the carboxymethylcellulose usually has a degree of substitution of from 0.5 to 0.8

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from 15 000 to 25 000 mPas. The silicones are preferably applied to carrier materials. Suitable carrier materials have already been described in connection with the paraffins. The carrier materials
5 are generally present in amounts of from 40 to 90% by weight, preferably in amounts of from 45 to 75% by weight, based on antifoam.

Perfume oils and fragrances which may be used are
10 individual odorant compounds, e.g. the synthetic products of the ester, ether, aldehyde, ketone, alcohol and hydrocarbon type. Odorant compounds of the ester type are e.g. benzyl acetate, phenoxyethyl isobutyrate, p-tert-butylcyclohexyl acetate, linalyl acetate,
15 dimethylbenzylcarbinyl acetate, phenylethyl acetate, linalyl benzoate, benzyl formate, ethylmethylphenyl glycinate, allyl cyclohexyl propionate, styrallyl propionate and benzyl salicylate. The ethers include, for example, benzyl ethyl ether, and the aldehydes
20 include, for example, the linear alkanals having 8-18 carbon atoms, citral, citronellal, citronellyl-oxyacetaldehyde, cyclamen aldehyde, hydroxycitronellal, lilial and bourgeonal, and the ketones include, for example, the ionones, α -isomethylionone and methyl
25 cedryl ketone, and the alcohols include anethole, citronellol, eugenol, geraniol, linalool, phenylethyl alcohol and terpineol, and the hydrocarbons include mainly the terpenes, such as limonene and pinene. Preference is, however, given to using mixtures of
30 different odorants which together produce a pleasing fragrance note. Such perfume oils can also comprise natural odorant mixtures as are available from vegetable sources, e.g. pine oil, citrus oil, jasmine oil, patchouli oil, rose oil or ylang ylang oil. Also
35 suitable are clary sage oil, camomile oil, oil of cloves, melissa oil, mint oil, cinnamon leaf oil, linden blossom oil, juniper berry oil, vetiver oil, olibanum oil, galbanum oil and labdanum oil, and orange blossom oil, neroli oil, orange peel oil and sandalwood

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oil.

The fragrances can be incorporated directly into the compositions according to the invention, although it
5 may also be advantageous to apply the fragrances to carriers which enhance the adhesion of the perfume to the laundry and ensure a slower fragrance release for long-lasting fragrance of the textiles. Examples of such carrier materials which have proven successful are
10 cyclodextrins, in which the cyclodextrin-perfume complexes can additionally also be coated with further auxiliaries.

If desired, the end preparations can also comprise
15 **inorganic salts** as fillers or extenders, such as, for example, sodium sulfate, which is preferably present in amounts of from 0 to 10% by weight, in particular 1 to 5% by weight, based on compositions.

20 Preparation of the detergent tablets

The moldings are usually prepared by tableting or compression agglomeration. The resulting particulate compression agglomerates can either be used directly as
25 detergents or after-treated and/or worked up beforehand by customary methods. Customary after-treatments include, for example powderings with finely divided ingredients of detergents or cleaning compositions, as a result of which the bulk weight is generally further
30 increased. A preferred after-treatment, however, is also the procedure according to German patent applications **DE 19524287 A1** and **DE 19547457 A1**, where dust-like or at least finely divided ingredients (the fine fractions) are adhered to the particulate process
35 end products prepared according to the invention which serve as core, thus producing compositions which have these fine fractions as external coating. This in turn advantageously takes place via a melt agglomeration. For the melt agglomeration of the fine fractions,

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Table 1**Detergent composition and soft feel**

Composition/ Performance	C1	1	2	C2	3	4	5
Dodecylbenzene-sulfonate sodium salt	4.0	4.0	4.0	-	-	-	5.0
C _{12/18} -coconut alcohol sulfate sodium salt	10.0	10.0	16.0	-	-	-	5.0
C _{12/18} -coconut fatty acid sodium salt	2.0	2.0	-	-	-	-	-
C _{12/18} -coconut fatty alcohol + 7EO	4.0	4.0	-	-	-	-	-
C _{12/14} -coconut alkyl glucoside	-	-	-	15.0	15.0	5.0	5.0
C _{12/18} -cocoampho-acetate sodium salt	-	-	-	-	-	10.0	-
Sodium tripolyphosphate	25.0	25.0	25.0	25.0	25.0	25.0	25.0
Collagen coconut fatty acid condensate sodium salt ¹⁾	-	5.0	5.0	-	5.0	5.0	5.0
Phyllosilicate ²⁾	-	-	-	-	-	-	5.0
Soda	15.0	15.0	15.0	15.0	15.0	15.0	15.0
Sodium silicate	5.0	5.0	5.0	5.0	5.0	5.0	5.0
Paraffin/silicone antifoam ³⁾	3.0	3.0	3.0	3.0	3.0	3.0	3.0
Microcrystalline cellulose	8.0	8.0	8.0	8.0	8.0	8.0	8.0
Sodium sulfate	ad 100						
Feel grade	1.0	1.5	2.0	1.5	2.5	2.0	3.0

5 1) Lamepon® SCE-B 2) Bentone® EW 3) Dehydran® 760

Claims

1. A detergent tablet comprising
 - 5 (a) anionic, nonionic and/or amphoteric surfactants,
 - (b) nonenzymatic proteins and/or derivatives thereof,
 - (c) phosphates and
 - 10 (d) disintegrants.
2. The detergent tablet as claimed in claim 1,
characterized in that it comprises anionic
15 surfactants chosen from the group formed by
alkylbenzenesulfonates, alkyl sulfates, soaps,
alkanesulfonates, olefinsulfonates, methyl ester
sulfonates, fatty alcohol polyglycol ethers,
alkoxylated fatty acid lower alkyl esters and
alkyl and/or alkenyl oligoglycosides.
- 20 3. The detergent tablet as claimed in claims 1 and/or
2, characterized in that it comprises the
surfactants in amounts of from 1 to 50% by weight,
based on the detergent.
- 25 4. The detergent tablet as claimed in at least one of
claims 1 to 4, characterized in that it comprises
proteins chosen from the group formed by keratin,
elastin, collagen, wheat proteins, milk proteins,
30 eggwhite proteins, silk proteins, almond proteins
and soybean proteins.
5. The detergent tablet as claimed in claim 4,
characterized in that it comprises the proteins in
35 the form of their hydrolyzates or condensation
products of the hydrolyzates with fatty acids.
6. The detergent tablet as claimed in at least one of

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claims 1 to 5, characterized in that it comprises the proteins or derivatives thereof in amounts of from 0.1 to 10% by weight, based on the composition.

5

7. The detergent tablet as claimed in at least one of claims 1 to 6, characterized in that it comprises sodium tripolyphosphate.

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8. The detergent tablet as claimed in at least one of claims 1 to 7, characterized in that it comprises the phosphates in amounts of from 10 to 60% by weight, based on the composition.

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9. The detergent tablet as claimed in at least one of claims 1 to 8, characterized in that it comprises disintegrants chosen from the group formed by polysaccharides, polyvinylpyrrolidone, collidone, alginic acid and alkali metal salts thereof, amorphous or also partially crystalline phyllosilicates, polyurethanes and polyethylene glycols.

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10. The detergent tablet as claimed in at least one of claims 1 to 9, characterized in that it comprises the disintegrants in amounts of from 0.1 to 25% by weight, based on the composition.

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A detergent composition containing: (a) an anionic surfactant selected from the group consisting of an alkylbenzenesulfonate, an alkyl sulfate, a soap, an alkanesulfonate, an olefinsulfonate, a methyl ester sulfonate, and mixtures thereof; (b) a non-enzymatic protein and/or derivative thereof; (c) a phosphate; (d) a disintegrating agent; and (e) optionally, a co-surfactant selected from the group consisting of a nonionic surfactant, an amphoteric surfactant, and mixtures thereof, and wherein the detergent composition is in a solid form.

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PTO/SB/01 (6-95)

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<p>0010/PTO Rev. 6/95</p> <p style="text-align: center;">U S Department of Commerce Patent and Trademark Office</p> <h2 style="text-align: center;">DECLARATION FOR UTILITY OR DESIGN PATENT APPLICATION</h2> <p><input type="checkbox"/> Declaration Submitted with Initial Filing OR <input checked="" type="checkbox"/> Declaration Submitted after Initial Filing</p>		<table border="1" style="width: 100%; border-collapse: collapse;"><tr><td style="width: 50%;">Attorney Docket Number</td><td style="width: 50%;">C 2065 PCT/US</td></tr><tr><td>First Named Inventor</td><td>Weuthen, Manfred</td></tr><tr><td colspan="2" style="text-align: center;">COMPLETE IF KNOWN</td></tr><tr><td>Application Number</td><td>10/088,340</td></tr><tr><td>Filing Date</td><td>06/25/02</td></tr><tr><td>Group Art Unit</td><td></td></tr><tr><td>Examiner Name</td><td></td></tr></table>		Attorney Docket Number	C 2065 PCT/US	First Named Inventor	Weuthen, Manfred	COMPLETE IF KNOWN		Application Number	10/088,340	Filing Date	06/25/02	Group Art Unit		Examiner Name	
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Filing Date	06/25/02																
Group Art Unit																	
Examiner Name																	

As a below named inventor, I hereby declare that
My residence, post office address, and citizenship are as stated below next to my name
I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below)
of the subject matter which is claimed and for which a patent is sought on the invention entitled

DETERGENT TABLETS

(Title of the Invention)

the specification of which

☐ is attached hereto

OR

☒ was filed on (MM/DD/YYYY) 09/06/2000 as United States Application Number or PCT International

Application Number PCT/EP00/08687 and was amended on (MM/DD/YYYY) (if applicable)

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment specifically referred to above

I acknowledge the duty to disclose information which is material to patentability as defined in Title 37 Code of Federal Regulations, § 1.56

I hereby claim foreign priority benefits under Title 35, United States Code §119(a)-(d) or §365(b) of any foreign application(s) for patent or inventor's certificate, or §365(a) of any PCT International application which designated at least one country other than the United States of America, listed below and have also identified below, by checking the box, any foreign application for patent or inventor's certificate, or of any PCT International application having a filing date before that of the application on which priority is claimed

Prior Foreign Application Number(s)	Country	Foreign Filing Date (MM/DD/YYYY)	Priority		Certified Copy Attached?	
			Not Claimed		YES	NO
199 44 218.5	Germany	09/15/1999	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
			<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
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			<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

☐ Additional foreign application numbers are listed on a supplemental priority sheet attached hereto

I hereby claim the benefit under Title 35, United States Code §119(e) of any United States provisional application(s) listed below

Application Number(s)	Filing Date (MM/DD/YYYY)	<input type="checkbox"/> Additional provisional application numbers are listed on a supplemental priority sheet attached hereto

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DECLARATION

Page 2

I hereby claim the benefit under Title 35, United States Code §120 of any United States application(s), or §365© of any PCT international application designating the United States of America, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT international application in the manner provided by the first paragraph of Title 35, United States Code §112.1 acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations §1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application.

U.S. Parent Application Number	PCT Parent Number	Parent Filing Date (MM/DD/YYYY)	Parent Patent Number (if applicable)
	PCT/EP00/08687	09/06/2000	

☐ Additional U.S. or PCT international application numbers are listed on a supplemental priority sheet attached hereto

As a named inventor, I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith

☐ Firm Name Customer Number or label
OR
☒ List Attorney(s) and/or agent(s) name and registration number below

Name	Registration Number	Name	Registration Number
John E. Drach	32,891	Steven J. Trzaska	36,296
Aaron R. Ettelman	42,516	Henry E. Millson, Jr.	18,980

☐ Additional attorney(s) and/or agent(s) named on a supplemental sheet attached hereto

Please direct all correspondence to: ☒ Customer Number or label **23657** OR ☐ Fill in correspondence address below

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Address					
Address					
City		State		Zip	
Country		Telephone	610-278-4929	Fax	610-278-4971

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon

Name of Sole or First Inventor:		<input type="checkbox"/> A petition has been filed for this unsigned inventor					
Given Name	Manfred	Middle Initial		Family Name	WEUTHEN	Suffix e.g. Jr.	
Inventor's Signature					Date	06/03/02	
Residence: City	Langenfeld	State		Country	Germany	Citizenship	German
Post Office Address	Louveciennesstrasse 33						
Post Office Address							
City	40764 Langenfeld	State		Zip		Country	Germany
Applicant Authority							
<input checked="" type="checkbox"/> Additional inventors are being named on supplemental sheet(s) attached hereto							

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DECLARATION					ADDITIONAL INVENTOR(S) Supplemental Sheet				
Name of Additional Joint Inventor, if any: <u>Bernd</u>					<input type="checkbox"/> A petition has been filed for this unsigned inventor				
Given Name	<u>Bernd</u>	Middle Initial		Family Name	<u>FABRY</u>	Suffix e.g. Jr			
Inventor's Signature	<u>Bernd Fabry Def</u>				Date	<u>06.03.02</u>			
Residence: City	<u>Korschenbroich</u>	State		Country	<u>Germany</u>	Citizenship	<u>German</u>		
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Post Office Address									
City	<u>41352 Korschenbroich</u>	State		Zip		Country	<u>Germany</u>	Applicant Authority	
Name of Additional Joint Inventor, if any:					<input type="checkbox"/> A petition has been filed for this unsigned inventor				
Given Name		Middle Initial		Family Name		Suffix e.g. Jr			
Inventor's Signature					Date				
Residence: City		State		Country		Citizenship			
Post Office Address									
Post Office Address									
City		State		Zip		Country		Applicant Authority	
Name of Additional Joint Inventor, if any:					<input type="checkbox"/> A petition has been filed for this unsigned inventor				
Given Name		Middle Initial		Family Name		Suffix e.g. Jr			
Inventor's Signature					Date				
Residence: City		State		Country		Citizenship			
Post Office Address									
Post Office Address									
City		State		Zip		Country		Applicant Authority	
Name of Additional Joint Inventor, if any:					<input type="checkbox"/> A petition has been filed for this unsigned inventor				
Given Name		Middle Initial		Family Name		Suffix e.g. Jr			
Inventor's Signature					Date				
Residence: City		State		Country		Citizenship			
Post Office Address									
Post Office Address									
City		State		Zip		Country		Applicant Authority	
Name of Additional Joint Inventor, if any:					<input type="checkbox"/> A petition has been filed for this unsigned inventor				
Given Name		Middle Initial		Family Name		Suffix e.g. Jr			
Inventor's Signature					Date				
Residence: City		State		Country		Citizenship			
Post Office Address									
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